

# Al-Ni-Y (Aluminum-Nickel-Yttrium)

V. Raghavan

The investigation of this ternary system by [1968Ros] presented an isothermal section at 1000 °C for Ni-rich alloys. Later studies by [1977Ryk] showed the existence of a number of ternary compounds in the Y-lean region at 800 °C. Subsequently, [1992Gla1], [1992Gla2], and [1993Gla] reported the structural characteristics of three additional Al-rich ternary compounds. A partial liquidus projection and an isothermal section at 500 °C for Al-rich alloys were determined by [2000Rag]. Recently, a thermodynamic description of this system was developed by [2009Gol], with emphasis on liquid-solid reactions.

## Binary Systems

The Al-Ni phase diagram [1993Oka] shows five intermediate phases:  $\text{NiAl}_3$  ( $D_{011}$ ,  $\text{Fe}_3\text{C}$ -type orthorhombic),  $\text{Ni}_2\text{Al}_3$  ( $D_{513}$ -type hexagonal, denoted  $\delta$ ),  $\text{NiAl}$  ( $B_2$ ,  $\text{CsCl}$ -type cubic, denoted  $\beta$ ),  $\text{Ni}_5\text{Al}_3$  ( $\text{Ga}_3\text{Pt}_5$ -type orthorhombic), and  $\text{Ni}_3\text{Al}$  ( $L1_2$ ,  $\text{AuCu}_3$ -type cubic, denoted  $\gamma'$ ). The Al-Y phase diagram [Massalski2] has the following intermediate phases:  $\alpha\text{Al}_3\text{Y}$  ( $D_{019}$ ,  $\text{Ni}_3\text{Sn}$ -type hexagonal),  $\beta\text{Al}_3\text{Y}$  ( $\text{BaP}_3$ -type rhombohedral),  $\text{Al}_2\text{Y}$  ( $C15$ ,  $\text{MgCu}_2$ -type cubic),  $\text{AlY}$  ( $B_f$ ,  $\text{CrB}$ -type orthorhombic),  $\text{Al}_2\text{Y}_3$  ( $\text{Al}_2\text{Zr}_3$ -type tetragonal), and  $\text{AlY}_2$  ( $C23$ ,  $\text{Co}_2\text{Si}$ -type orthorhombic). The Ni-Y phase diagram [Massalski2] depicts the following stoichiometric compounds:  $\text{Ni}_{17}\text{Y}_2$  ( $\text{Ni}_{17}\text{Th}_2$ -type hexagonal),  $\text{Ni}_5\text{Y}$  ( $D_{2d}$ ,  $\text{CaCu}_5$ -type hexagonal),  $\text{Ni}_4\text{Y}$ ,  $\text{Ni}_7\text{Y}_2$  ( $\text{Co}_7\text{Gd}_2$ -type rhombohedral),  $\text{Ni}_3\text{Y}$

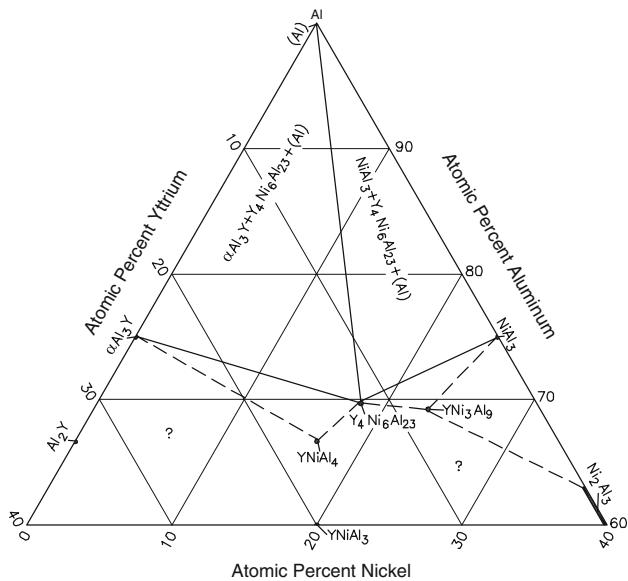
( $\text{Ni}_3\text{Pu}$ -type rhombohedral),  $\text{Ni}_2\text{Y}$  ( $C15$ ,  $\text{MgCu}_2$ -type cubic),  $\text{NiY}$  ( $B27$ ,  $\text{FeB}$ -type orthorhombic),  $\text{Ni}_2\text{Y}_3$  (tetragonal,  $P4_12_12$ ), and  $\text{NiY}_3$  ( $D0_{11}$ ,  $\text{Fe}_3\text{C}$ -type orthorhombic).

## Ternary Compounds

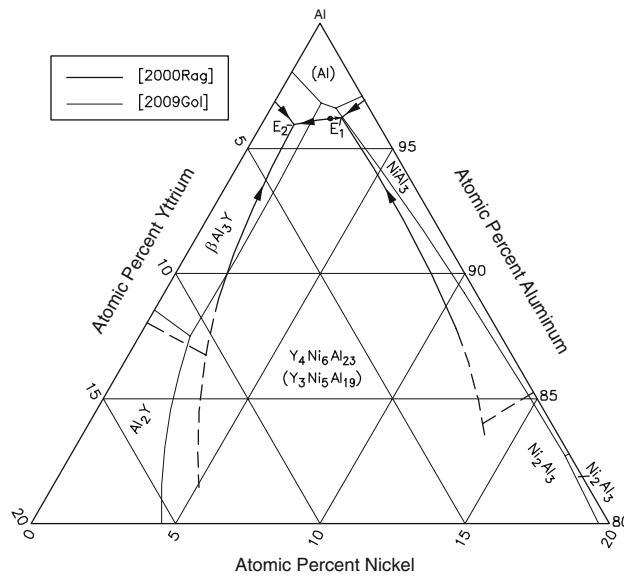
A number of ternary compounds in this system were first reported in a series of papers by Rykhal and coworkers, see [2000Rag] for a listing of these references. The structural characteristics of 13 ternary compounds known in this system were listed by [2000Rag] (not repeated here). In addition, [2004Vas] reported another ternary compound  $\text{Y}_3\text{Ni}_5\text{Al}_{19}$  with the  $\text{Gd}_3\text{Ni}_5\text{Al}_{19}$ -type of structure. This compound is probably metastable. Earlier, [2000Rag] had ruled out the existence of this compound. In the Al-rich region (60–100 at.% Al) at 500 °C, four ternary compounds are present [2000Rag]:  $\text{Y}_4\text{Ni}_6\text{Al}_{23}$  (monoclinic),  $\text{YNi}_3\text{Al}_9$  ( $\text{ErNi}_3\text{Al}_9$ -type rhombohedral),  $\text{YNiAl}_4$  (orthorhombic, space group  $Cmcm$ ), and  $\text{YNiAl}_3$  (orthorhombic,  $Pnma$ ).

## Ternary Phase Equilibria

With starting metals of 99.999% Al, 99.99% Ni and 99.9% Y, [2000Rag] induction-melted about 62 ternary alloys with Al content in the range of 60 to 98 at.%. The alloys were annealed at 500 °C for 2 weeks and slowly cooled to room temperature. The phase equilibria were



**Fig. 1** Al-Ni-Y partial isothermal section at 500 °C [2000Rag]. Narrow two-phase regions are omitted



**Fig. 2** Al-Ni-Y partial liquidus projection for Al-rich alloys [2000Rag, 2009Gol]

## Section II: Phase Diagram Evaluations

studied with x-ray powder diffraction, optical and scanning electron microscopy and electron probe microanalysis. The partial isothermal section constructed by [2000Rag] at 500 °C is shown in Fig. 1. The Al-rich region is dominated by two tie-triangles (Al) +  $\alpha$ Al<sub>3</sub>Y + Y<sub>4</sub>Ni<sub>6</sub>Al<sub>23</sub> and (Al) + NiAl<sub>3</sub> + Y<sub>4</sub>Ni<sub>6</sub>Al<sub>23</sub>. Based on metallographic observations, a tentative liquidus projection was presented by [2000Rag], Fig. 2. The primary crystallization field of Y<sub>4</sub>Ni<sub>6</sub>Al<sub>23</sub> dominates the liquidus surface.

Recently, [2009Gol] carried out a thermodynamic analysis of the Al-rich region of this system. The liquidus projection computed by them for the Al-rich region is compared with the experimental results of [2000Rag] in Fig. 2. The agreement is satisfactory. [2009Gol], however, accepted Y<sub>3</sub>Ni<sub>5</sub>Al<sub>19</sub> as the ternary phase richest in Al, in preference to Y<sub>4</sub>Ni<sub>6</sub>Al<sub>23</sub>. The ideal compositions of these two compounds are very close.

## References

- 1968Ros:** S. Rosen and J.A. Goebel, Phase Equilibria in the Nickel-Aluminum-Yttrium System at 1000 °C, *J. Less-Common Met.*, 1968, **16**, p 285-287
- 1977Ryk:** R.M. Rykhal and O.S. Zarechnyuk, Isothermal Section at 800°C of Yttrium-Nickel-Aluminum Ternary System in the Range of 0-33.3 At.% of Yttrium, *Dopov. Akad. Nauk Ukr. RSR, Ser. A*, 1977, **39**(4), p 375-377, in Ukrainian
- 1992Gla1:** R.E. Gladyshevskii and E. Parthe, Structure of Orthorhombic YNiAl<sub>3</sub>, *Acta Crystallogr. Sect. C*, 1992, **C48**(2), p 229-232
- 1992Gla2:** R.E. Gladyshevskii and E. Parthe, Structure of Monoclinic Y<sub>4</sub>Ni<sub>6</sub>Al<sub>23</sub>, *Acta Crystallogr. Sect. C*, 1992, **C48**(2), p 232-236
- 1993Gla:** R.E. Gladyshevskii, K. Cenzual, F.D. Flack, and E. Parthe, Structure of RNi<sub>3</sub>Al<sub>9</sub> (R = Y, Gd, Dy, Er) with Either Ordered or Partially Ordered Arrangement of Aluminum-Atom Triangles and Rare-Earth-Metal Atoms, *Acta Crystallogr. Sect. B*, 1993, **B49**(3), p 468-474
- 1993Oka:** H. Okamoto, Al-Ni (Aluminum-Nickel), *J. Phase Equilib.*, 1993, **14**(2), p 257-259
- 2000Rag:** R. Raggio, G. Borzone, and R. Ferro, The Al-Rich Region in the Y-Ni-Al System: Microstructures and Phase Equilibria, *Intermetallics*, 2000, **8**, p 247-257
- 2004Vas:** A.L. Vasilev, M. Aindow, M.J. Blackburn, and T.J. Watson, *Intermetallics*, 2004, **12**, p 349-362
- 2009Gol:** W.J. Golumbfksie, S.N. Prins, T.J. Eden, and Z.K. Liu, Predictions of the Al-Rich Region of the Al-Co-Ni-Y System Based Upon First-Principles and Experimental Data, *CALPHAD*, 2009, **33**, p 124-135